Model		MH-1016JA SH-1016JA	MH-1018JA MH-916JRP		MHV-200	SH-250R	AH-250R
Max. Capacity		317 10 13371					
•		250 mm (10")	255 mm (10")	230 mm (9")	200 mm (8")	250 mm (10")	250 mm (10")
		230 mm (9")	230 mm (9")	230 mm (9")	180 mm (7")	230 mm (9")	230 mm (9")
■ (H x	(W)	230 x 370 mm (9"x14.5")	230 x 460 mm (9"x18")	230 x 370 mm (9"x14.5")	180 x 290 mm (7"x11.4")	230 x 300 mm (9"x11.8")	230 x 250 mm (9"x10")
Saw Blade	е						
Size (LxW	/xT)	3350 x 27 x 0.9 mm (132" x 1.06" x 0.035")	3505 x 27 x 0.9 mm (138" x 1.06" x 0.035")	3350 x 27 x 0.9 mm (132" x 1.06" x 0.035")	2720 x 27 x 0.9 mm (107" x 1.06" x 0.035")	3350 x 27 x 0.9 mm (132" x 1.06" x 0.035")	3350 x 27 x 0.9 mm (132" x 1.06" x 0.035")
Speed	50Hz	19,31,48,78 M/min. 62,102,157,256 ft/min.	24,38,53,81 M/min. 78,124,173,256 ft/min.	21,32,48,77 M/min. 68,104,156,251 ft/min.	15,24,39,66 M/min. 49,80,129,217 ft/min.	19,31,48,78 M/min. 62,102,157,256 ft/min.	19,31,48,78 M/min. 62,102,157,256 ft/min.
	60Hz	23,37,58,93 M/min. 75,121,190,305 ft/min.	29,46,65,98 M/min. 95,150,213,321 ft/min.	25,39,57,92 M/min. 82,127,186,300 ft/min.	18,29,47,79 M/min. 59,96,155,260 ft/min.	23,37,58,93 M/min. 75,121,190,305 ft/min.	23,37,58,93 M/min. 75,121,190,305 ft/min.
Tension		Manual					
Motor Out	put						
Saw Blade	е	2 HP (1.5 kW)	2 HP (1.5 kW)	2 HP (1.5 kW)	1 HP (0.75 kW)	2 HP (1.5 kW)	2 HP (1.5 kW)
Hydraulic		0.25 HP (0.1875 kW) (for S	SH-1016JA only)			0.25 HP (0.1875 kW)	
Coolant		0.125 HP (0.1 kW)					
Height of	Work Bed	650 mm (25.6")	650 mm (25.6")	650 mm (25.6")	630 mm (24.8")	640 mm (25")	640 mm (25")
Weight		432 kgs (950 lbs)	432 kgs (950 lbs)	410 kgs (902 lbs)	220 kgs (484 lbs)	580 kgs (1276 lbs)	580 kgs (1276 lbs)
Floor Spa	ice (LxWxH)	1680 x 710 x 1780 mm (66" x 28" x 70")	1730 x 740 x 1050 mm (68" x 29" x 41")	1600 x 710 x 1080 mm (63" x 28" x 42.5")	1450 x 625 x 1145 mm (56" x 24.5" x 45")	1850 x 900 x 1040 mm (73" x 35.4" x 41")	1850 x 900 x 1040 mm (73" x 35.4" x 41")

Model			MH-270M		MH-300DM				
Angle		0°	+45°	+60°	0°	+45°	+60°	-45°	
Max. Capacity									
•		225 mm (8.9")	145 mm (5.7")	90 mm (3.5")	260 mm (10.2")	240 mm (9.45")	160 mm (6.3")	190 mm (7.5")	
(H x W)		240 x 150 mm (9.45" x 6")	145 x 210 mm (5.7" x 8.27")	90 x 180 mm (3.5" x 7")	295 x 230 mm (11.6" x 9")	225 x 215 mm (8.9" x 8.9")	160 x 130 mm (6.3" x 5.1")	190 x 190 mm (7.5" x 7.5")	
Saw Blade									
Size (LxWxT)		2450 x 27 x 0.9	mm (96.5" x 1.06"	x 0.035")	2965 x 27 x 0.9 mm (116.7" x 1.06" x 0.035")				
Speed	50Hz 60Hz			37,74 mpm (122, 231 fpm) 					
Tension		Manual			Manual				
Saw Blade		3.3 HP (2.475 kV	V)						
Weight		250 Kgs (550 lbs	·)		320 Kgs (704 lbs)				
Floor Space (LxWxH)		1350 x 715 x 1326 mm (53" x 28" x 52.2")			1350 x 715 x 1326 mm (53" x 28" x 52.2")				

Model	SH-500M		ı	MH-500M	SH-460M		MH-460M	
Angle	0°	+45°		+60°	0°	-45	5°	-60°
Max. Capacity								
•	330 mm (13")	290 mm (1	1.5")	220 mm (8.7")	250 mm (10")	230 mm	(9")	110 mm (4.3")
(H x W)	280 x 500 mm (11" x 19.7")	280 x 280 (11" x 11")		280 x 200 mm (11" x 7.9")	230 x 460 mm (9" x 18.1")	230 x 230 (9" x 9")	0 mm	230 x 110 mm (9" x 4.3")
Saw Blade								
Size (LxWxT)	4150 x 27 x 0.9 r	nm (163" x 1	1.06" x	0.035")	3505 x 27 x 0.9	9 mm (138	" x 1.06"	x 0.035")
Speed 60Hz	23,36,51,76 M/n	nin. (75,117	,166,24	17 fpm)	29,46,65,98 M	/min. (95,	150,213,	,321 fpm)
Tension	Spring Loaded				Manual			
Motor Output								
Saw Blade	3 HP (2.25kW)		3 HP	(2.25kW)	2 HP (1.5 kW)		2 HP (:	1.5 kW)
Hydraulic	1/2 HP (0.375 kV	V)			1/4 HP (0.18 k)	W)		
Coolant pump	1/8 HP (0.09 kW) 1/8 H		HP (0.09 kW) 1/8 HP (0.09		W) 1/8 HP (0		(0.09 kW)	
Workbed height	820 mm (32.3")		820	mm (32.3")	645 mm (25.4'	")	645 m	m (25.4")
Weight	990 Kgs (2079 lbs) 94		945	Kgs (2178 lbs) 690 Kgs (151		3 lbs) 650 Kgs		gs (1430 lbs)
Floor Space (LxWxH)	1870 x 2715 x 2085 mm (74" x 107" x 82")			1400 x 1900 x 1700 mm (55" x 74.8" x 66.9")				

- * Design and specifications are subject to change without notice & obligation. * Machines may be shown with some options.

















MANUAL SERIES

The Cosen Manual Series Band Saw comes equipped with manual vise and adjustable hydraulic down feed(*). It is an ideal tool for the small to medium machine shop, maintenance shop, metal fabricating shop, school, and limited run production work. It is a great machine for cutting solids, square, round, rectangle and tubing material. Its solid construction ensures many years of reliability and accuracy at a high level of performance. * except MH-270M

EQUIPMENT

- · Coolant system
- · Wire chip brush
- Step variable blade speed
- Adjustable material stopper
- Swivel saw frame for miter cutting capability (only for MH-270M)
- · Swivel vise for miter cutting capability (only for MHV-200/916JRP/1016JA)
- . Scale to ease the measurement of saw arm opening (only for MHV-200/916JRP/1016JA)
- Hardened worm gear to prolong its service life
- Carbide insert and bearing to enhance blade support
- Operation manual and parts book





COSEN SAWS 01/ / 02 COSEN SAWS



STANDARD FEATURES

(for MHV-200/916JRP/1016JA)

- GRAVITY FEED Saw frame falls under its own weight and the descent feed rate is controlled by a hydraulic cylinder that has a valve to be adjusted by the operator.
 This adjustment is important when you are cutting different types and sizes of material.
- CARBIDE GUIDE Precision ball bearing combined with the carbide faced guides allow for better square cutting accuracy and stability.
- QUICK SET UP VISE Special designed vise adjustment for quick changes to suit different cutting degrees ranging from 0°-45°.
- TRANSMISSION Equipped with the best Worm gear speed reducer to help extend saw blade life and allows the saw frame to make more accurate cuts and to cut faster. Worm shaft is hardened and ground, the 4 speed range guarantees a trouble free drive.
- · GUIDE ARM The saw has extremely heavy-duty cast iron guide arms and wheels.
- COOLANT SYSTEM The powerful coolant pump cools the blade and assists in chip removal.
- SAFETY DESIGN A special blade tension device shuts down the machine if the blade breaks.



MH-916JRP





MH-1016JA

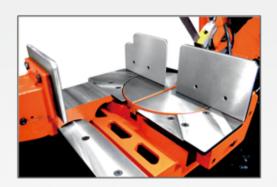
250 mm 230 x 370 mm



COSEN SAWS 03 /

Double Miter Bandsaw





The "BTS" (Bearing Turn System) on the head of the saw can swivel the saw head with ease by using just 2 fingers.



Auto Cut System



Blade Guide



Vise Handle
Push the handle, fast moving to open the vise.

MH-300DM

0°	260 mm	295 x 230 mm
+45°	240 mm	225 x 215 mm
-45°	160 mm	160 x 130 mm
+60°	190 mm	190 x 190 mm





MH-270M

+45° 145 mm 145 x 210 mm +60° 90 mm 90 x 180 mm



Reduction Gear Drive

COSEN SAWS 05/

Semi & Manual

Miter-Cutting Band Saws



SH / MH-460M has a heavy-duty swivel frame and bed miter design with a capacity of 250mm (10"). Key features included in this robust machine allow for the use in mass production environments as well as tool room applications. Specifically designed bed and swivel allow users to easily and accurately set angles.



SH / MH-500M, this large capacity and compact sized machine needs relatively small space when compared to machines with the same capacity 330mm(13"). The SH-500M features hydraulic lifting of the saw frame and full stroke hydraulic vise. These features enable semi-automatic operation to securely hold the work piece, cut, and return the saw frame to a preset work height. Large, heavy-duty trunion and swivel 'n' lock mechanism allows for up to 60 degrees of mitering capability. Both models are an excellent choice for diverse job shop needs.







COSEN SAWS 07/

Semi-Automatic Hinge-Type Horizontal Band saw



Efficient, Economic, and Versatile!!

Cosen SH-250R is a semi-automatic hinge-type horizontal bandsaw with a surpassing 260 mm capacity. When compared with other brands in the 250 mm utility saw category, this model stands out by incorporating AH-250H's sawhead design, providing far better machine durability with its rigid saw frame structure. In addition, SH-250R



surpasses the competition by offering more versatility at a more competitive price. Highly recommended for tool shops, die casting manufacturers and fabricators, SH-250R is easy to operate, compact and presents you with excellent cutting rate and high precision.

Proven Surpassing Cutting Rate

55 sec per cut for 100 mm medium carbon steel
 Given: 81 RPM blade speed & downspeed set at 2.8
 Result: smooth cut-off surface of ±0.1mm accuracy

COSEN SH-250R

Sawhead automatically rises after completion of cut.

Sawhead return height can be adjusted according to work height, increasing working efficiency for users

Hydraulic vises ensure workpiece is clamped tight and secure.

Wire brush driven by the pulley system rotates at the same speed as the blade, effectively cleaning chips from blade gullet and enhancing blade life.

Other brands

Sawhead has to be lifted by hand after cut. Sawhead has to be lifted by hand and set up every time after cut.

Manual vises require much effort to clamp and workpiece may still slide during cutting. Wire brush is driven by passive contact with blade, making chip cleaning less effective.





COSEN SAWS 09 / COSEN SAWS